



CELSTRAN® PP-GF20-0553 AD9600R BLACK CELSTRAN® Long Fibre

Polypropylene with 20% reinforced long-glass-fiber

Material code according to ISO 1043-1: PP Polypropylene copolymer reinforced with 20weight percent long glass fibers. Black. Low emission. The fibers are chemically coupled to the polypropylene matrix. The pellets are cylindrical and normally as well as the embedded fibers 11 mm long. Parts molded of CELSTRAN have outstanding mechanical properties such as high strength and stiffness combined with high heat deflection. The notched impact strength is increased at elevated and low temperatures due to the fiber skeleton built in the parts. The long fiber reinforcement reduces creep significantly. The very isotropic shrinkage in the molded parts minimizes the warpage. Complex parts can be manufactured with high reproducibility by injection molding. Application field: Functional/structural parts for automotive.

Product information

Resin Identification	PP-LGF20	ISO 1043
Part Marking Code	>PP-LGF20<	ISO 11469

Typical mechanical properties

Tensile modulus	4820	MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	88	MPa	ISO 527-1/-2
Tensile strain at break, 50mm/min	2.5	%	ISO 527-1/-2
Flexural modulus	4620	MPa	ISO 178
Flexural strength	140	MPa	ISO 178
Charpy notched impact strength, 23°C	21	kJ/m ²	ISO 179/1eA
Poisson's ratio	0.35 ^[C]		

[C]: Calculated

Physical/Other properties

Density 1030 kg/m³ ISO 1183

Injection

Back pressure 3 MPa

Characteristics

Processing Injection Moulding

Special characteristics High impact or impact modified, Low emissions

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